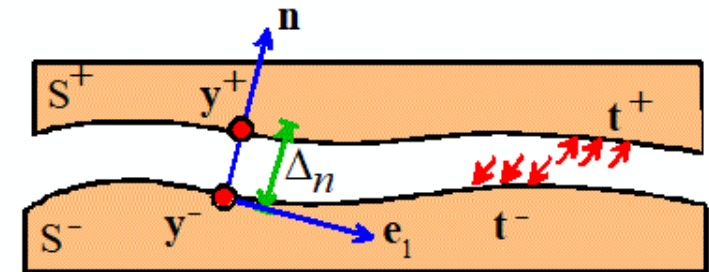


# Review – Contact Geometry

$$\mathbf{y}^+ = \mathbf{y}^- + \Delta_n \mathbf{n}$$

$$\mathbf{v} = \frac{d}{dt}(\mathbf{y}^+ - \mathbf{y}^-) - \Delta_n \frac{d\mathbf{n}}{dt}$$

$$\mathbf{t}^- = T_n \mathbf{n} + T_1 \mathbf{e}_1 + T_2 \mathbf{e}_2$$



## Friction Laws

### Coulomb Friction

No overlap  $\Delta_n \geq 0$

Contact forces must be compressive  $T_n \leq 0$

No slip  $\sqrt{T_1^2 + T_2^2} < \mu |T_n|$

Slip  $T_1 = \mu |T_n| v_1 / \sqrt{v_1^2 + v_2^2}$      $T_2 = \mu |T_n| v_2 / \sqrt{v_1^2 + v_2^2}$

## Review – FE Implementation

### Consider simple frictionless contact

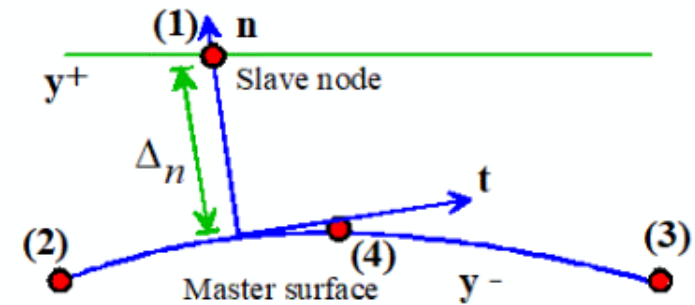
No overlap  $\Delta_n \geq 0$

Contact forces must be compressive  $T_n \leq 0$

Master surface geom  $\mathbf{y} = \sum_{a=2}^n N^a(\xi) \mathbf{y}^a$

$$N^1 = -1$$

$$N^2 = -\xi(1-\xi)/2 \quad N^3 = \xi(1+\xi)/2 \quad N^4 = (1-\xi^2)$$



Tangent  $\underline{\mathbf{t}} = \sum_{a=1}^n \frac{dN^a}{d\xi} \mathbf{y}^a / \sqrt{\left( \sum_{a=1}^n \frac{dN^a}{d\xi} \mathbf{y}^a \right) \cdot \left( \sum_{a=1}^n \frac{dN^a}{d\xi} \mathbf{y}^a \right)}$

Normal  $\mathbf{n} = \mathbf{k} \times \mathbf{t} \quad \Delta_n \mathbf{n} = - \sum_{a=1}^n N^a(\xi^*) \mathbf{y}^a \Rightarrow \Delta_n = -\mathbf{n} \cdot \sum_{a=1}^n N^a(\xi^*) \mathbf{y}^a$

where  $\xi^*$  satisfies  $\mathbf{n} \cdot \mathbf{t} = 0 \Rightarrow \left( \sum_{a=1}^n N^a(\xi^*) \mathbf{y}^a \right) \cdot \left( \sum_{a=1}^n \frac{dN^a}{d\xi} \mathbf{y}^a \right) = 0$

## Adding contact constraints to FE equations

We have a constraint equation  $\Delta_n(u_k^b) = 0$   
 Enforce this with Lagrange multipliers

Augment PVW with additional terms

$$\int_{\mathcal{R}} \sigma_{ij} \frac{\partial N^a}{\partial u_j} \eta_i^a + \underbrace{\delta \lambda \Delta_n + \lambda \frac{\partial \Delta_n}{\partial u_i^a} \eta_i^a}_{\text{Add these using contact elements}} - \int_{S_2} t_i^+ N^a \eta_i^a = 0 \quad \forall \eta_i^a \quad \lambda$$

Create "contact elements" with DOF

$$[u_i^1 \quad u_i^2 \quad u_i^3 \quad u_i^4, \lambda]$$

$\Rightarrow$  Supplied to element ; return  $\underline{R}^{el}, [K]^{el}$

Focus on calculating  $\frac{\partial \Delta_n}{\partial u_i^a}$

Recall  $\Delta_n \underline{n} = -N^a \underline{y}^a$  a is summing over element nodes

Perturb:  $\delta \Delta_n \underline{n} + \underbrace{\Delta_n \delta \underline{n}}_{\text{Parallel to } \underline{t}} = \underbrace{-\frac{\partial N^a}{\partial \xi} \delta \xi^* \underline{y}^a - N^a \delta \underline{y}^a}_{\text{Parallel to } \underline{t}}$

Dot with  $\underline{n}$ :

$$\delta \Delta_n = -N^a \underline{y}^a \cdot \underline{n} \quad \text{Recall } \underline{y}^a = \underline{x}^a + \underline{u}^a$$

$$\Rightarrow \frac{\partial \Delta_n}{\partial u_i^a} = -N^a n_i$$

Hence residual force vector for contact element  $\lambda$

$$\underline{R} = - \left[ -N' n_{1\lambda} - N' n_{2\lambda} - N^2 n_{1\lambda} - N^2 n_{2\lambda} \dots \Delta n \right]$$

Now focus on stiffness  $-\frac{\partial \underline{R}}{\partial \underline{U}}$  and  $\frac{\partial \underline{R}}{\partial \lambda}$

Stiffness has form

$$[K^{el}] = \begin{bmatrix} & & & -N' n_1 \\ & K_{aibk}^{uu} = -\frac{\partial R_{ia}}{\partial U_{kb}} & & -N' n_2 \\ & & & -N^2 n_1 \\ & & & \vdots \\ -N' n_1 & -N' n_2 & \dots & 0 \end{bmatrix}$$

We need 
$$\frac{\partial (-N^a n_i \lambda)}{\partial U_k^b} = K_{aibk}^u$$

$$K_{aibk}^{uu} = - \frac{\partial N^a}{\partial \xi} \frac{\partial \xi^*}{\partial U_k^b} n_i \lambda - N^a \frac{\partial n_i \lambda}{\partial U_k^b}$$

Try  $\frac{\partial \xi^*}{\partial U_k^b}$  : Recall  $\Delta_n \underline{n} = -N^a y^a$

Perturb  $\delta \Delta_n \underline{n} + \Delta_n \delta \underline{n} = - \frac{\partial N^a}{\partial \xi} \delta \xi^* y^a - N^a \delta y^a$

ABAQUS assumes

$$\Delta_n \approx 0$$

Dot with  $\underline{t}$  on both sides

$$\Rightarrow 0 = - \frac{\partial N^a}{\partial \xi} y^a \cdot \underline{t} \delta \xi^* - N^a \delta y^a \cdot \underline{t}$$

Recall  $\underline{t} = t \frac{1}{q} \left( \frac{\partial N^c}{\partial \xi} y^c \right)$   $q = \left| \frac{\partial N^b}{\partial \xi} y^b \right|$

$$\Rightarrow \delta \xi^* = - \frac{N^a t}{q} \delta y^a$$

$$\Rightarrow \frac{\partial \xi^*}{\partial u_k^b} = - \frac{N^b t_k}{q}$$

Now consider  $\frac{\partial n_i}{\partial x_i^b}$

$$\text{Recall } \underline{t} \cdot \underline{n} = 0 \Rightarrow \delta \underline{t} \cdot \underline{n} + \underline{t} \cdot \delta \underline{n} = 0$$

Note  $\delta \underline{n}$  is parallel to  $\underline{t}$

$$\Rightarrow |\delta \underline{n}| = -\delta \underline{t} \cdot \underline{n}$$

$$\text{Recall } \underline{t} = \frac{1}{q} \frac{\partial N^c}{\partial \xi} y^c$$

$$\Rightarrow \delta \underline{t} = \frac{1}{q} \frac{\partial^2 N^c}{\partial \xi^2} y^c \delta \xi^* + \frac{1}{q} \frac{\partial N^c}{\partial \xi} \delta y^c - \frac{1}{q^2} \delta q \frac{\partial N^c}{\partial \xi} y^c$$

$$\Rightarrow \delta \underline{t} \cdot \underline{n} = \frac{1}{q} \frac{\partial^2 N^c}{\partial \xi^2} y^c \cdot \underline{n} \delta \xi^* + \frac{1}{q} \frac{\partial N^c}{\partial \xi} \underline{n} \cdot \delta y^c$$



$$\text{Hence } |\delta n| = -\frac{1}{q} \left\{ -\frac{\partial^2 N^c}{\partial \xi^2} y^{c,n} - \frac{1}{q} N^b t + \frac{\partial N^b}{\partial \xi} n \right\} \cdot \delta y^b$$

$$\delta n = |\delta n| t$$

$$\frac{\partial n_i}{\partial u_k^b} = -\frac{t_i}{q} \left\{ -\frac{\partial^2 N^c}{\partial \xi^2} y^{c,n} - \frac{1}{q} N^b t_k + \frac{\partial N^b}{\partial \xi} n_k \right\}$$

$$\text{Hence } K_{aibk}^{uu} = \frac{t_i N^a}{q} \left\{ -\frac{p}{q} N^b t_k + \frac{\partial N^b}{\partial \xi} n_k \right\} \lambda$$

$$+ \frac{\partial N^a}{\partial \xi} n_i \lambda \frac{N^b t_k}{q}$$

## Summary of contact element

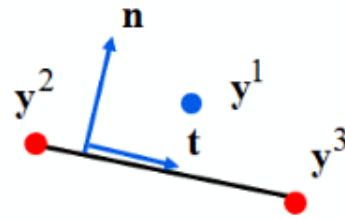
DOF:  $\mathbf{u} = [u_1^1 \ u_2^1 \ u_1^2 \ u_2^2 \ u_1^3 \ u_2^3 \ \lambda]$

Contact interpolation functions:

$$\hat{N}^1 = -1$$

$$\hat{N}^2 = (1 - \xi) / 2$$

$$\hat{N}^3 = (1 + \xi) / 2$$



Locating the contact point:  $\left( \frac{\partial \hat{N}^b}{\partial \xi} \mathbf{y}^b \right) \cdot (\hat{N}^a \mathbf{y}^a) = 0$

$$\mathbf{t} = \frac{1}{q} \frac{\partial \hat{N}^a}{\partial \xi} \mathbf{y}^a \quad q = \sqrt{\frac{\partial \hat{N}^a}{\partial \xi} \mathbf{y}^a \cdot \frac{\partial \hat{N}^c}{\partial \xi} \mathbf{y}^c}$$

$$\mathbf{n} = \mathbf{e}_3 \times \mathbf{t}$$

$$\mathbf{r} = - \left[ -\lambda \hat{N}^1 m_1 \quad -\lambda \hat{N}^1 m_2 \quad -\lambda \hat{N}^2 m_1 \quad -\lambda \hat{N}^2 m_2 \quad -\lambda \hat{N}^3 m_1 \quad -\lambda \hat{N}^3 m_2 \quad \Delta_n \right]^T$$

$$\mathbf{k} = \frac{\lambda}{q} (\boldsymbol{\mu} \otimes \boldsymbol{\tau} + \boldsymbol{\tau} \otimes \boldsymbol{\mu}) - \frac{\lambda p}{q^2} \boldsymbol{\tau} \otimes \boldsymbol{\tau} - \boldsymbol{\omega} \otimes \mathbf{v} - \mathbf{v} \otimes \boldsymbol{\omega}$$

$$q = \sqrt{\frac{\partial \hat{N}^a}{\partial \xi} \mathbf{y}^a \cdot \frac{\partial \hat{N}^b}{\partial \xi} \mathbf{y}^b} \quad p = \mathbf{n} \cdot \frac{\partial^2 \hat{N}^a}{\partial \xi^2} \mathbf{y}^a$$

$$\boldsymbol{\tau} = \left[ \hat{N}^1 t_1 \quad \hat{N}^1 t_2 \quad \hat{N}^2 t_1 \quad \hat{N}^2 t_2 \quad \hat{N}^3 t_1 \quad \hat{N}^3 t_2 \quad 0 \right]$$

$$\mathbf{v} = \left[ \hat{N}^1 m_1 \quad \hat{N}^1 m_2 \quad \hat{N}^2 m_1 \quad \hat{N}^2 m_2 \quad \hat{N}^3 m_1 \quad \hat{N}^3 m_2 \quad 0 \right]$$

$$\boldsymbol{\mu} = \left[ \frac{\partial \hat{N}^1}{\partial \xi} m_1 \quad \frac{\partial \hat{N}^1}{\partial \xi} m_2 \quad \frac{\partial \hat{N}^2}{\partial \xi} m_1 \quad \frac{\partial \hat{N}^2}{\partial \xi} m_2 \quad \frac{\partial \hat{N}^3}{\partial \xi} m_1 \quad \frac{\partial \hat{N}^3}{\partial \xi} m_2 \quad 0 \right]$$

$$\boldsymbol{\omega} = [0 \ 0 \ 0 \ 0 \ 0 \ 0 \ 1]^T$$

Finally we need an algorithm to decide whether slave nodes are in contact with master

$$\Delta_n \geq 0$$

$$\lambda \leq 0$$

### Iteration

- (1) Guess set of slave nodes with  $\Delta_n = 0$   
(Start with empty set; or one previous increment)
  - (2) Solve equilibrium (Newton-Raphson)
  - (3) Count: # slave nodes w  $\lambda > 0$   $i$   
# slave nodes w  $\Delta_n \leq 0$   $j$   
# slaves that slide to new master  $k$
  - (4)  $i + j + k > 0$  update set of constrained slaves
  - (5) Next step
- 