SECTION 03300C - CAST IN PLACE CONCRETE

PART 1 - GENERAL

1.1 REFERENCED STANDARDS

- A. ACI Standard Specification for Structural Concrete for Building (ACI 301, current edition).
- B. ACI Recommended Practice for Hot Weather Concreting (ACI 305R, current edition).
- C. ACI Recommended Practice for Cold Weather Concreting (ACI 306R, current edition).

1.2 SUBMITTALS

- A. Submit for approval in addition to the requirements of ACI 301:
 - 1. Schedule for concrete placement
 - 2. Concrete mix designs and concrete cylinder compression test results
 - 3. Written description of hot and cold weather concreting procedures.
 - 4. Written description of method for curing concrete.
- B. Shop drawings showing details of the work, including all steel reinforcement.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Concrete: Normal weight, air-entrained, conforming to ASTM C94
 - 1. Design compressive strength of 4,000 psi min.
 - 2. Maximum water/cement ratio of 0.45.
 - 3. Entrained air content of 6 percent plus or minus 1-1/2 percent.
- B. Cement: ASTM C150, Type I or II
- C. Aggregate: Fine and coarse aggregate conforming to ASTM C33. Maximum coarse aggregate size 3/4 inch.

D. Admixtures:

- 1. Air entraining mixture conforming to ASTM C260.
- 2. Water reducing admixtures conforming to ASTM C494 Type A or Type F.
- 3. Do not use chloride or admixtures containing calcium chloride.
- 4. The use of any additional admixture must be approved in writing by the Engineer prior to use.
- 5. No water shall be added to the concrete at the site. Adhere strictly to requirements for maximum slump for each mix.
- E. Material for forms shall comply with the requirements of ACI 301 and ACI 347, Guide to Formwork for Concrete, current edition.

PART 3 – EXECUTION

3.1 INSTALLATION OF CONCRETE

- A. Concrete placing shall be continuous and in compliance with ACI except where more restrictive requirements are specified.
 - 1. All concrete interfaces are to be bonded by preparing the surface of first placement per Sections 6.1.1, 6.1.2 and 6.1.3 ACI 301 followed by wetting and applying a 1/16 in. thick layer of neat cement grout immediately prior to concrete placement.
 - 2. Finishes are to be "smooth trowel" except where otherwise noted. Float surface once it has sufficiently stiffened. Check planeness of surface with a straightedge in all directions. Cut down high spots and fill low spots. Immediately refloat to a uniform non-directional sandy texture.
- B. Use only moist curing as specified in paragraphs 12.2.1.1, 12.2.1.2, 12.2.1.3, 12.2.1.4 and 12.2.1.5 of ACI 301.
 - 1. Protect concrete against rapid drying and damage by rain and frost.
 - 2. Keep concrete moist for at least 7 days. Protect with liquid curing compound, or a covering that will not stain or discolor finished concrete surfaces.
 - 3. Spraying: Spray concrete during the curing period as frequently as drying conditions may require.
 - 4. During curing period, maintain concrete above 70°F for at least 3 days or above 50°F for at least 5 days.

- C. Protect all concrete work against damage during subsequent construction operations until final acceptance.
- D. For patching and filling comply with ACI 301, Chapter 9 and the material manufacturer's recommendations.

END OF SECTION